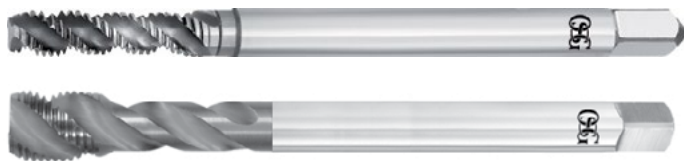




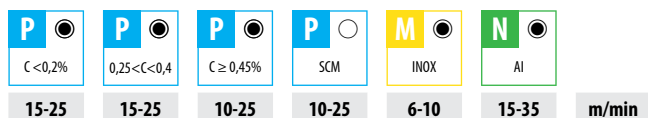
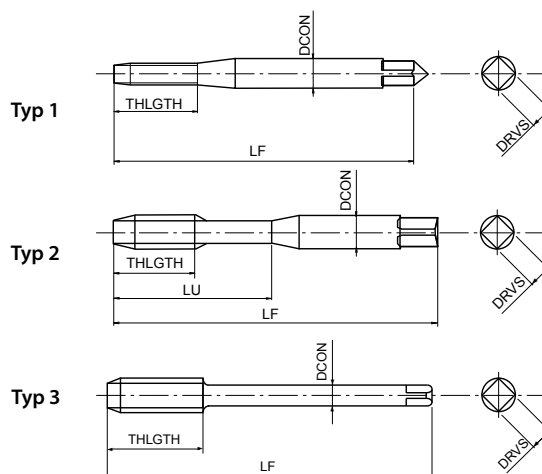
KATALOG VIII

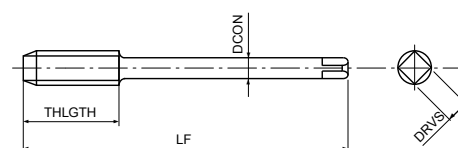
GWINTOWANIE WIERCENIE FREZOWANIE





- Gwintownik HSSE ze spiralnymi ostrzami dla otworów nieprzelotowych
- Powłoka CrN
- Do stali, stali nierdzewnej, aluminium
- Opracowany do gwintowania na sztywno na maszynach CNC

[illegible]



- ## Metryczny drobnozwojny

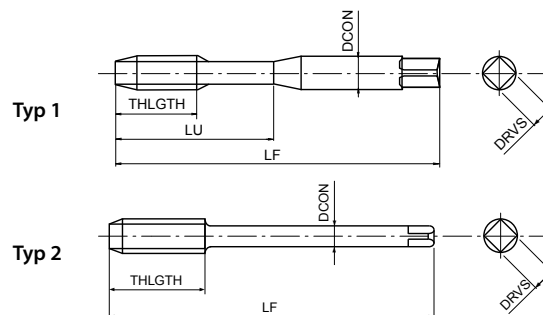
[illegible]



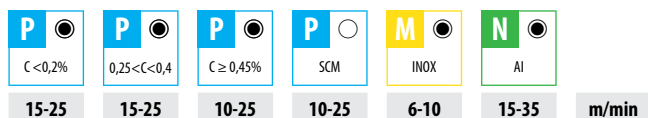
-
- Typ 1**
- THLGTH
- LF
- DCON
- DRVS
- Typ 2**
- THLGTH
- LU
- LF
- DCON
- DRVS
- Typ 3**
- THLGTH
- LF
- DCON
- DRVS

UNJC HSSE CrN 45° ANSI 3B C/2,5 ≥2D DIN 2184-1 DIN 2184-1

[illegible]



- Gwintownik HSSE ze spiralnymi ostrzami dla otworów nieprzelotowych
- Powłoka CrN
- Do stali, stali nierdzewnej, aluminium
- Opracowany do gwintowania na sztywno na maszynach CNC

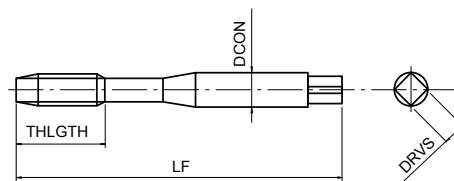
[illegible]



-
- The image displays three types of screwdrivers, each with a side view and an end view. The dimensions are labeled as follows:
- Typ 1:** Side view shows a tapered handle with a hexagonal base. Dimensions include THLGTH (handle length), LU (length to the start of the shaft), DCON (shaft diameter), and LF (total length). The end view shows a hexagonal shaft with a diameter labeled DRV/S.
 - Typ 2:** Side view shows a handle with a hexagonal base and a hexagonal shaft. Dimensions include THLGTH, LU, DCON, and LF. The end view shows a hexagonal shaft with a diameter labeled DRV/S.
 - Typ 3:** Side view shows a handle with a hexagonal base and a hexagonal shaft. Dimensions include THLGTH, LU, DCON, and LF. The end view shows a hexagonal shaft with a diameter labeled DRV/S.

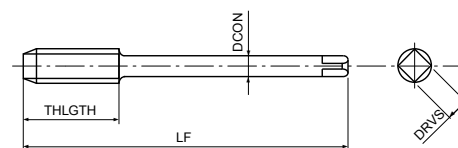
EG M	HSSE	 CrN	 45°	ISO 2 6H	 C/2,5	 DIN 371	 DIN 376
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A



- | P | P | P | P | M | N | |
|---|---|---|---|---|---|-------|
|  |  |  |  |  |  | |
| $C < 0,2\%$ | $0,25 < C < 0,4$ | $C \geq 0,45\%$ | SCM | INOX | Al | |
| 15-25 | 15-25 | 10-25 | 10-25 | 6-10 | 15-35 | m/min |

[illegible]



- Gwintownik HSSE ze spiralnymi ostrzami dla otworów nieprzelotowych
- Powłoka CrN
- Do stali, stali nierdzewnej, aluminium
- Opracowany do gwintowania na sztywno na maszynach CNC

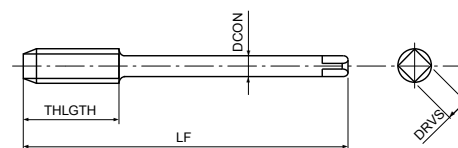
 C < 0,2%	 0,25 < C < 0,4	 C ≥ 0,45%	 SCM	 INOX	 AI	
15-25	15-25	10-25	10-25	6-10	15-35	m/min
 G	 HSSE	 CrN	 45°	 C/2,5	 ≥2D	 DIN 5156

[illegible]



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[illegible]



- | | | | | | | |
|---|---|--|---|---|--|-------|
| 
C < 0,2% | 
0,25 < C < 0,4 | 
C ≥ 0,45% | 
SCM | 
INOX | 
Al | |
| 15-25 | 15-25 | 10-25 | 10-25 | 6-15 | 20-40 | m/min |
| 
MF | 
HSSE | 
CrN | 
ISO 2
6HX | 
B/4 | 
DIN 374 | |

[illegible]