



Forming Taps for Steel, Stainless Steel and Aluminium

VA-XPf

Volume 1



KEY FEATURES : VA-XPf



1

Low-torque spec with specially designed threading for Inox and aluminum

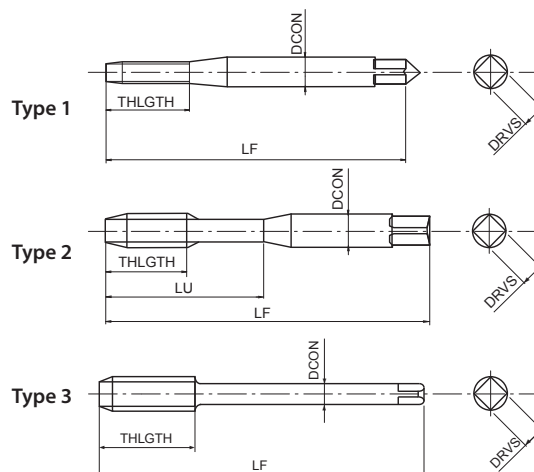
2

Powder metal forming tap for through & blind holes

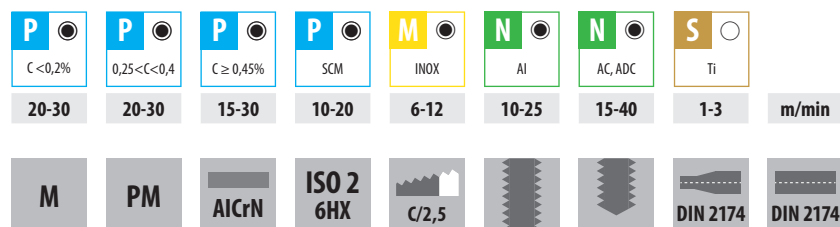
3

AlCrN coating

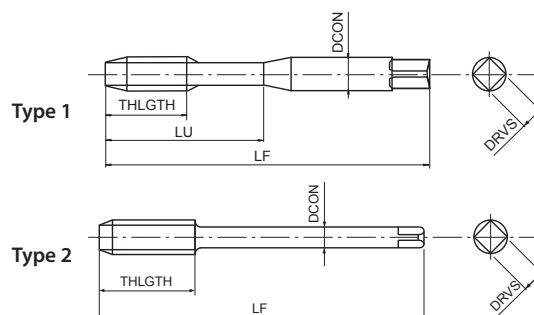
Threading | Forming taps | Metric



- Powder metal forming tap for through & blind holes
- AlCrN coating
- For general steel, stainless steels and aluminum

[illegible]

Threading | Forming taps | Metric

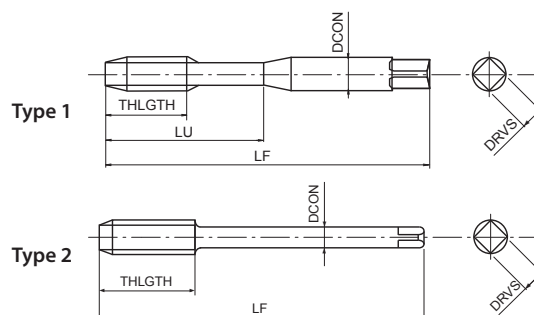


- Powder metal forming tap for through & blind holes
- AlCrN coating
- For general steel, stainless steels and aluminum
- Side through coolant

Metric

[illegible]

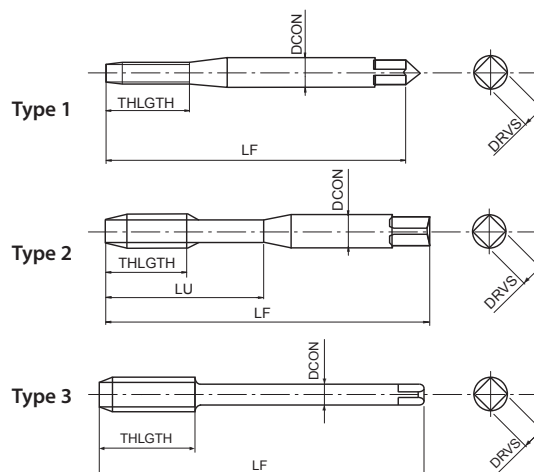
Threading | Forming taps | Metric



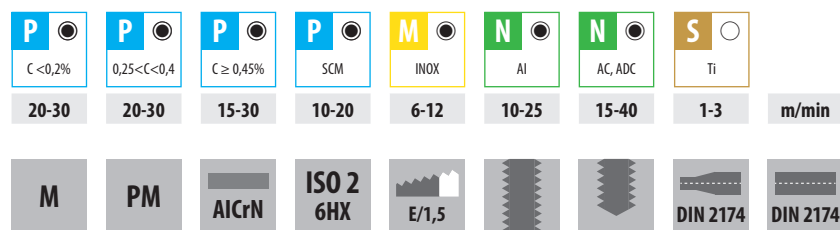
- | | | | | | | | | |
|--|--|--|--|--|--|--|--|-------|
| P  | P  | P  | P  | M  | N  | N  | S  | |
| C < 0,2% | 0,25 < C < 0,4 | C ≥ 0,45% | SCM | INOX | Al | Al, ADC | Ti | |
| 20-30 | 20-30 | 15-30 | 10-20 | 6-12 | 10-25 | 15-40 | 1-3 | m/min |

[illegible]

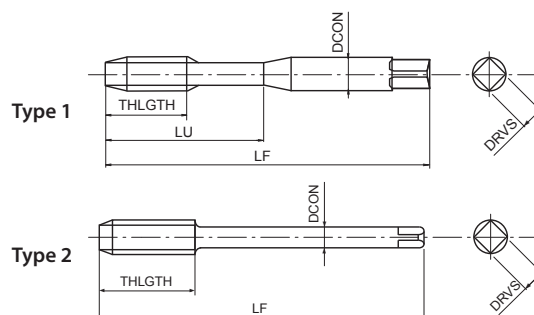
Threading | Forming taps | Metric



- Powder metal forming tap for through & blind holes
- AlCrN coating
- For general steel, stainless steels and aluminum
- Chamfer Form E

[illegible]

Threading | Forming taps | Metric

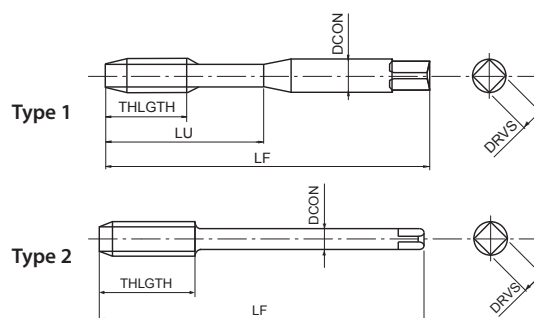


- Powder metal forming tap for blind holes
- AlCrN coating
- For general steel, stainless steels and aluminum
- Chamfer Form E, center through coolant

 C < 0,2%	 0,25 < C < 0,4	 C ≥ 0,45%	 SCM	 INOX	 AI	 AC, ADC	 Ti	
20-30	20-30	15-30	10-20	6-12	10-25	15-40	1-3	m/min
								
M	PM	AlCrN	ISO 2 6HX	E/1,5			DIN 2174	DIN 2174

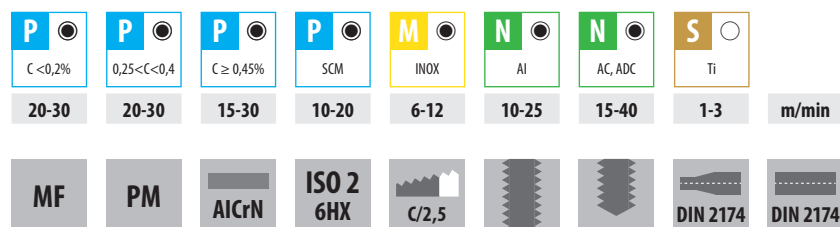
[illegible]

Threading | Forming taps | Metric Fine

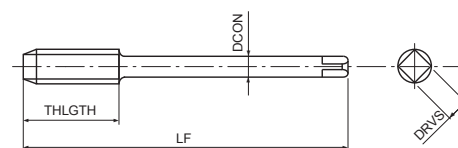


- Powder metal forming tap for through & blind holes
- AlCrN coating
- For general steel, stainless steels and aluminum

Threading | Forming taps

[illegible]

Threading | Forming taps | G (BSP)



- | | | | | | | | | |
|--|--|--|--|--|--|--|--|-------|
| P  | P  | P  | P  | M  | N  | N  | S  | |
| C < 0,2% | 0,25 < C < 0,4 | C ≥ 0,45% | SCM | INOX | Al | AC, ADC | Ti | |
| 20-30 | 20-30 | 15-30 | 10-20 | 6-12 | 10-25 | 15-40 | 1-3 | m/min |

[illegible]

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